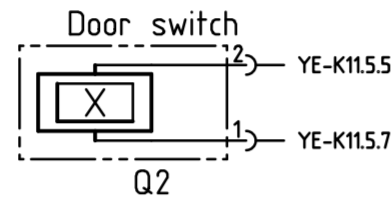
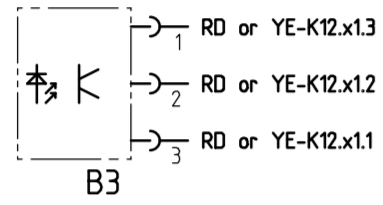
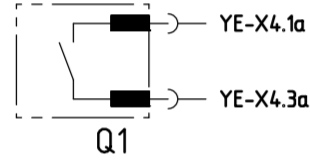


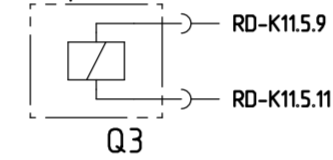
Low rinse aid sensor



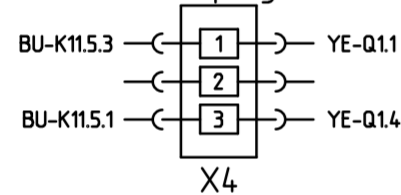
Main switch



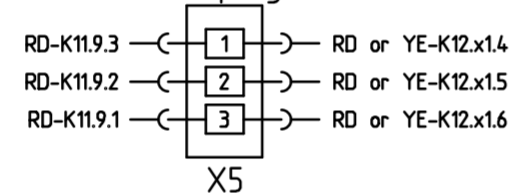
Dispenser coil



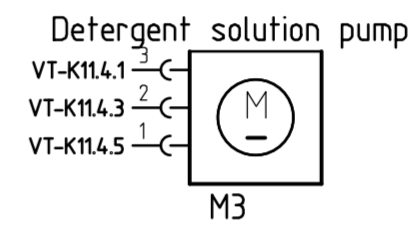
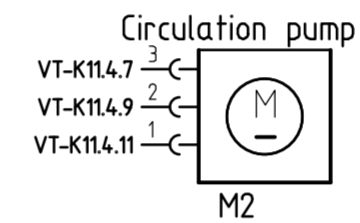
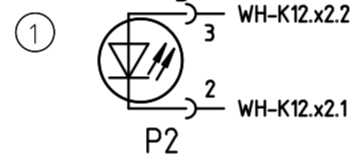
Coupling



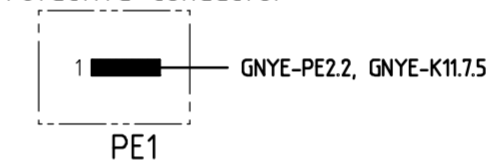
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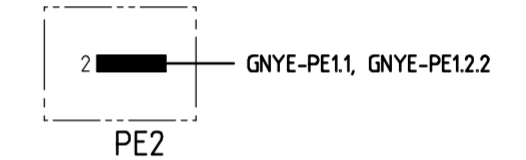
On light



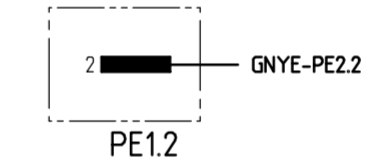
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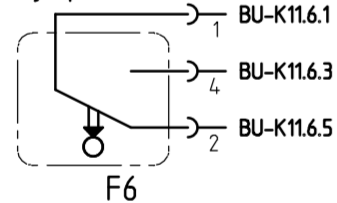
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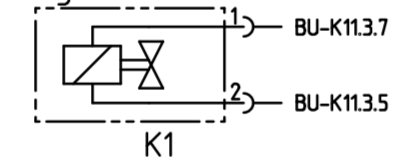
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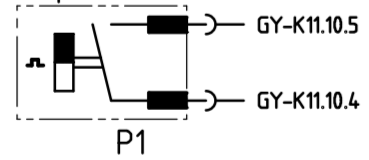
Safety pressure switch



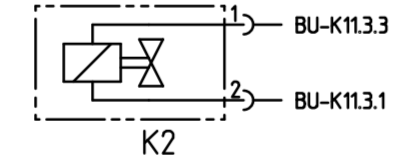
Regeneration valve



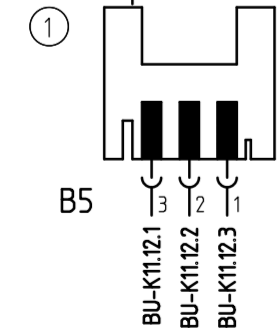
Impeller meter



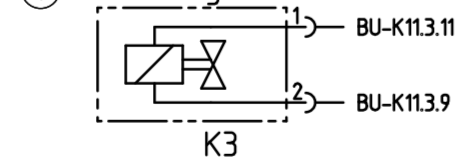
Filler valve



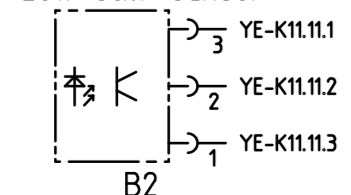
Aqua sensor



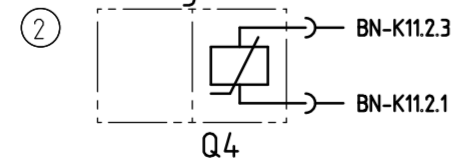
Drainage valve



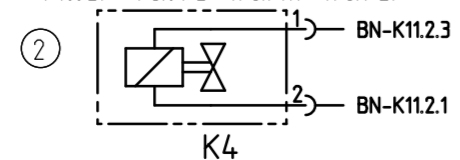
Low salt sensor



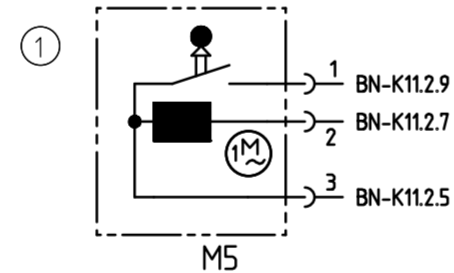
Drainage actuator



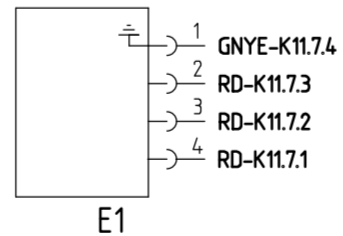
Filler valve warm water



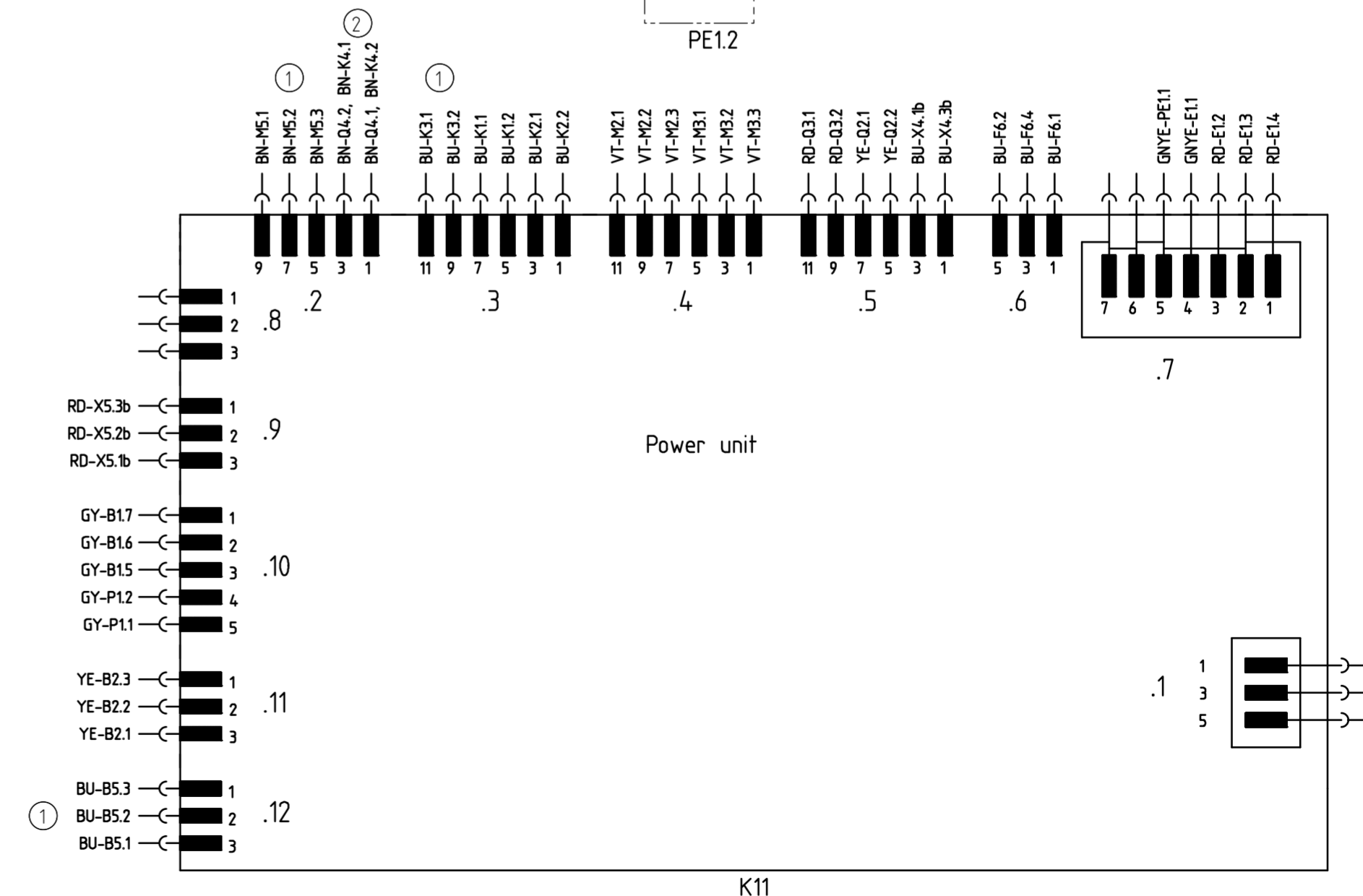
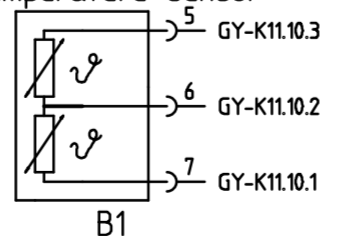
Water switch



Heater



Temperature sensor









① Fitted depending on features







② Q4: only by storage tank, K4: only by 2 aquastop

Designation	LCS	Document No.	Rev	Sheet-No.
Connection Diagram	EN	5600 0000148121	E	1
GV 640A EK und MK-Varianter		Material No. 9000250199		of 1






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












Function	Actuation	Display	Remarks
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Error class (failure group)		In Customer Service program		At Customer		Appliance behaviour in error case	Results of internal appliance check	Measures
		LED's	Display	LED	Display			
		Act. Clean Sani  End 						
		○ ○ ○	E:00				No error	
Interface							Blinking LED's at end of Flash process Stop in current position, no function	Communication issue within electronics Power cord of the appliance has to be disconnected (to activate on/off from main switch is not enough!) > Verify D-Bus - connectors (3-pole) for electrical connection failure; > Disconnected power cord (plug out and then again plug in); > Repeat flash process; > Change Modul

Function	Actuation	Display				Remarks			
Error class (failure group)		In Customer Service program		At Customer		Appliance behaviour in error case	Results of internal appliance check	Measures	
		LED's	Display	LED	Display				
		Act. Clean Sani  End 							
Power module			E:01			E:01	→ End of program	Pump triggering or pump switching is defect	Change power module
			E:02			E:02	Running w/o heating	Working relay of heating is defect	
			E:03			E:03	→ End of program	Working relay / safety relay of heating is defect	
			E:04					Reserved	
			E:05			E:05	Water switch is running permanently Cancelation of program (Drain)	Impulses w/o activation Water switch triac defect	
Door			E:06			E:06	Stop in current position, no function	Hall-sensor defect, wire disconnected or power module defect	Power module is functional ok, if plug is disconnected and Hall-sensor is feed with supply voltage. Otherwise change Hall-sensor.

Function	Actuation	Display	Remarks
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Error class (failure group)		In Customer Service program		At Customer		Appliance behaviour in error case	Results of internal appliance check	Measures		
		LED's	Display	LED	Display					
		Act. Clean Sani  End 								
Heating			E:07			E:07	Function w/o additional drying-system.	Heating-circuit is intermittent, fan defect, optional electronic defect, wire is intermittent.	Verify components (only for appliance with additional drying-system)	
			E:08				Function w/o heating.	Heat pump detects too low water level in sump.	Corner valve scaled, inlet house kinked, heat exchanger drain valve is leaky > Start test program, monitor filling, any leaks? Overtured bowls / pots in appliance?	
			E:09				E:09		Heating-circuit is intermittent (resistance, wire harness, safety relais pins on power module)	Measure heating resistance, check wires
			E:10						Thermal output too less, deposits on heating element.	Check water hardness; if necessary decalcify and clean. On repeat change heat pump.
			E:11				E:11		NTC-failure Failure in wire to NTC's	Measure NTC's, check wires.
			E:12						Reserved	
			E:13						Water temperature too high (> 75°C)	Safety measure - no failure! Check water inlet temperature .

Function	Actuation	Display				Remarks				
Error class (failure group)		In Customer Service program		At Customer		Appliance behaviour in error case	Results of internal appliance check	Measures		
		LED's	Display	LED	Display					
		Act. Clean Sani  End 		 						
Filling		  	E:14			E:14	Program abort with draining	Flow sensor detects no impulses, even though circulation pump detects water.	Check wires, check flow sensor (Reed-switch)	
			E:15			E:15	Program abort with interval pumping	Safety switch base carrier active. Appliance can't be turned off.	Look / Search for cause of water in base carrier	
			E:16			E:16		Water inlet (impulses from flow sensor) w/o activation of filling valve.	Check filling valve. Check triggering of filling valve.	
			E:17			E:17		Program abort with draining	Water inlet amount according flow sensor too high	Check flow sensor
			E:18				E:18	Waiting for water inlet. Program abort with draining	Water inlet amount according flow sensor too low or no water intake.	Check water inlet
Circulation pump		  	E:19					Reserved		
			E:20			E:20	→ End of program	Wrong resistance value of circulation pump	Check wires, measure coil.	
			E:21			E:21	→ End of program	Circulation pump blocked	Check for foreign objects, if necessary renew	

Function	Actuation	Display				Remarks			
Error class (failure group)		In Customer Service program		At Customer		Appliance behaviour in error case	Results of internal appliance check	Measures	
		LED's	Display	LED	Display				
		Act. Clean Sani  End 		 					
Drainpump		  	E:22					Reserved	
			E:23			E:23	→ End of program	Wrong resistance value of drain pump	Check wires, measure coil
			E:24		●	E:24	→ End of program	Draining not possible. Pump cover missing? Circulation pump stiff?	Clean filters. Check water draining (hose kinked / blocked, pressure head, pump cover). Install pump cover. Exchange circulation pump.
			E:25		●	E:25	→ End of program	Drain pump blocked; possibly pump cover is missing	Check for foreign objects. Install pump cover
Waterswitch		  	E:26				Permanent activation of water switch	Impulses from water switch are missing despite triggering	Check wires. Measure supply voltage on motor. Check switch of water switch
			E:27					Reserved	
Aquasensor			E:28				Function w/o aquasensor	Calibration of aquasensor not successful	Check wires. Dirt on aquasensor. Is appliance serially equipped with aquasensor?
General			E:29					Reserved	
			E:30				Normal function	Overvoltage	Not customer service relevant
			E:31					Measured value circulation pump	Not customer service relevant
			E:32					Measured value drain pump	Not customer service relevant

Function	Display		Remark				
	Software (old)*	Software (new)*	Can be skipped	Time (s)	Value	Check / Measure	Remark

*depend of the software version is it possible to have different programsteps

1.1 Customer Service Program

Preparation						Remove approx. 0.5 l water from salt dispenser.	Regeneration valve must be checked for leaks at appropriate customer specifications (see also steps with display S:11 + S:33 or S:12 + S:34)
CoilCheck	S:00	S:00	No	approx. 20			Check the drain pump. Activate the drain pump and place the water switch in the top basket position.
Check flow sensor and flow controller	S:01 – S:03 (Step S:04 to S:06 are displayed only if error E 18 occurs)	S:01–S:03 (Step S:04 to S:07 are displayed only if error E 18 occurs)	No	approx. 10–100			Add 50 ml (filling valve, drainage pump and circulation pump are activated in succession).
Pause	S:07 (Step is not displayed)	S:08 (Step is not displayed)	No	10			
Fill + pump	S:08 – S:10	S:09 – S:11	No	approx. 100			Heat exchanger is overfilled, residual quantity in the pump sump is pumped off ==> heat exchanger full (contains 3.1 l water).
Pause	S:11	S:12	No	10		Visual inspection: water level in salt dispenser.	No change to water level ==> Regeneration valve leakproof.
Fill	S:12	S:13	No	approx. 40	1,5 l	Check waterinlet amount	All the water is conveyed to the pump sump via the heat exchanger.

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Customer Service Program	Material-No.: 9000.250.702		1 of 3
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Function	Display		Remark				
	Software (old)*	Software (new)*	Can be skipped	Time (s)	Value	Check / Measure	Remark
Pause	S:13	S:14	No	10		Visual inspection: water level in appliance.	Water level on upper edge of fine mesh filter (= 1.5 l in pump sump).
Fill	S:14 – S:15	S:15 – S:16	No	approx. 60	2,5 l		Total: 4 l in appliance
Circulate	S:16	S:17	No	15			Circulation pump must not “snorkel”.
Dispense (detergent)	S:17	S:18	No	10			
Circulate + heat + calibrate AquaSensor	S:18 – S:19	S:19 – S:20	No	110			
Circulate + heat	S:20	S:21	Yes		40 °C		Increase of temperature during heating +2.5 °C/min
Pause	S:21	S:22	No	5			
Circulate + dispense (rinse aid)	S:22 – S:24	S:23 – S:25	No	60			Number of impulses = set value of dispensed rinse aid
Circulate + heat + change position of water switch	S:25 – S:26	S:26 – S:27	Yes	approx. 480	65 °C		Increase of temperature during heating +2.5 °C/min. Change every 30 s roof shower head, top basket, bottom basket.
Pump off	S:27	S:28	No	45			Tightness test of outlet valve Water-level at heat exchanger is not supposed to falling off
Drain heat exchanger	S:28	S:29	No	60			Check outlet valve
Pause	S:29	S:30	No	10		Visual inspection: water level in appliance.	Water level must be over handle of coarse filter
Pump off + drain heat exchanger + fill + regenerate	S:30 – S:32	S:31 – S:33	No	approx. 20			Drain the complete appliance

Function	Display		Remark				
	Software (old)*	Software (new)*	Can be skipped	Time (s)	Value	Check / Measure	Remark
Pause	S:33	S:34	No	10		Visual inspection: water level in salt dispenser.	Water level in salt dispenser must be increased by several cm.
Pump off + drain heat exchanger + fill	S:34 – S:35	S:35 – S:36	No	approx. 100	4 l		Rinse the brine solution out of the heat exchanger and pump sump.
Pump off + drain (heat exchanger)	S:36	S:37	No	30			Drain the complete appliance
Check whether appliance was drained (activates circulation pump and drain pump)	S:37 – S:38 (Step S:39 to S:40 are displayed only if error E 24 occurs)	S:38–S:39 (Step S:40 to S:41 are displayed only if error E 24 occurs)	No	approx. 10–120			Self-check whether appliance was drained.
End of test programme	"0" on display or "End LED" is lit					Switch off main switch	Test has ended. When the appliance is next switched on, the normal rinse programme is displayed

1.2 Reset program

Reset						Perform reset	Is possible at any time by pressing the button "Start" for longer than 3 seconds







Function	Actuation	Display	Remark
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Operating diagram			Button name
			Panels are by way of example, different designs are possible

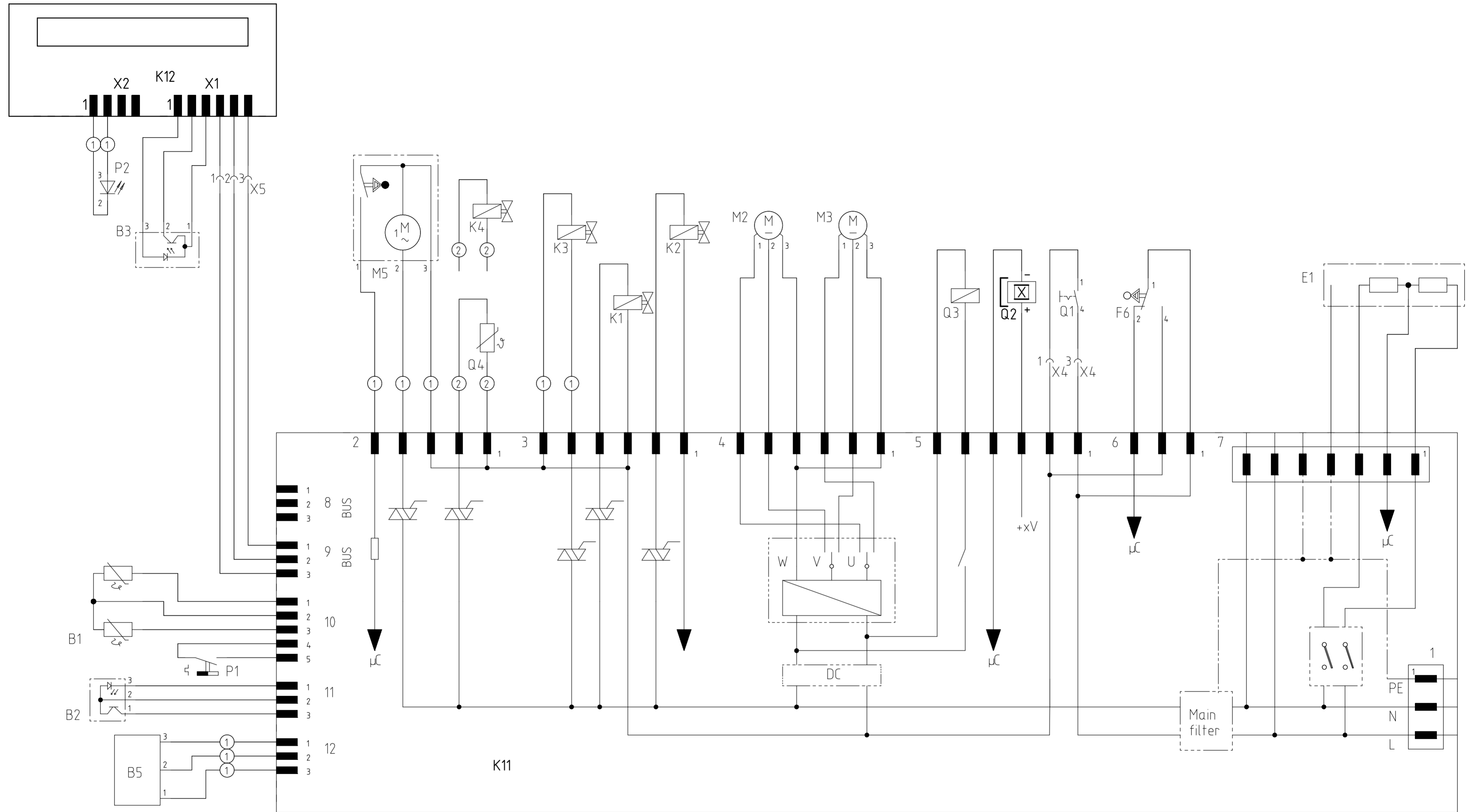
Reset * * Before selecting the special programmes, perform a reset			Appliance is switched on
		0:01	Press "Start" button for 3 seconds

Select special programmes			Switch off the appliance
			Press and hold down buttons "B" + "C"
			Press the main switch
		P0	Release buttons when P0 is displayed

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Function	Actuation	Display	Remark
Select special Selection		P0...P7	Press button "B" until required programme is selected
		P0 P1 P2 P3 P4 P5 P6 P7	Error memory Customer service test programme Not relevant to customer service Not relevant to customer service Not relevant to customer service Not relevant to customer service Not relevant to customer service Demonstration programme
Read out fault memory		P0	Activate: Press button "C"
		C:00...C:07 E:00...E:32	Storage space number: Hold down button "C" Storage space contents (fault code): Release button "C"
Customer service test programme		P1	Press button "B" until P1 is displayed
		S:00...S:xy	Activate: Press button "C"
Skip test step		S:00...S:xy	Press button "B" Not all test steps can be skipped (see customer service test programme)

Function	Actuation	Display	Remark
End special programmes In the error memory (P0)	① A B C ↑	Start ○	Switch off main switch
In the customer service test programme (P1)	① A B C	Start ○ ↑	0:01 Press "Start" button for 3 seconds (Reset)
	① A B C ↑	Start ○	Switch off main switch
Select demonstration programme	① A B C ↑	Start ○	P7 Press button "B" until P7 is displayed
	① A B C ↑	Start ○	1:23 Activate: Press button "C"
	Door		If operation from front: Open and close door again If operation from above: Close and open door and close again
End demonstration programme	Door		Only if operation from above: When programme is running, open door
	① A B C	Start ○ ↑	0:01 Press "Start" button for 3 seconds (Reset)
	① A B C ↑ ↑	Start ○	Hold down buttons "B" + "C"
	① A B C ↑	Start ○	Switch off main switch



1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53

REF	Components	Path	REF	Components	Path
B1	Temperature sensor NTC	5	P1	Impeller meter	6-8
B2	Low salt sensor optical	4	P2	On light	3
B3	Low rinse aid sensor optical	5-6	Q1	Main switch	38
B5	Aqua sensor 1	6	Q2	Door switch	36
E1	Heater	47,48,50,51	Q3	Dispenser coil	34
F6	Safety pressure switch	40-41	Q4	Drainage actuator	17
K1	Regeneration valve	22			
K2	Filler valve	24			
K3	Drainage valve	20			
K4	Filler valve warm water	17			
K11	Power unit	9-51			
K12	Operating unit T	3-8			
M2	Circulation pump BLDC	26-27			
M3	Detergent solution pump BLDC	29-30			
M5	Water switch	12-15			

- ① Fitted depending on features
- ② Q4: only by storage tank, K4: only by second aquastop