

GCM 640**Instructions for the servicing division on installing the new solenoid valve (SV) Spare-parts no. 536 274.**

As opposed to the previous design, the casing can be replaced by an extension Pos. 1 screwed into the SV outlet.

When fitting, make sure that the flow direction is correct.

The electrical connection should be altered as follows:

1. Disconnect the appliance from the mains.
2. Remove the cube plug from the cable harness, unscrew the securing screw and push out the plug insert from the casing with a screwdriver.
3. Unscrew the leads from the plug insert.
4. Connect the adapter (Pos. 2) with the cable harness in clamp (Pos. 3). The green-yellow lead (earth) should be placed on the free clamp (Pos. 3).
5. Attach the insulated flat plug sleeves Pos. 4 to the terminal lugs of the SV Pos. 1
6. Check that the gas-bearing connector is tight and carry out a safety check in accordance with VDE0701.

