

Replacing stainless steel parts Master-Line "America Cooler" KE 650 – KE 600 – KE 470

From now on the stainless steel / aluminum coverings of the models listed above can be replaced.

In March 2002 the hole spacing on the bar handles was adjusted. This adjustment is indicated on the appliance by means of a **GREEN DOT** next to the rating label.

Prior to commencing work it is essential to check that the hole spacing on the door covering tallies with those supplied.

Spare part no. for model KE 470-2-2T		Spare part no. for model KE650-2-2T	
430493	Upright freezer door	430739	Upright freezer door, stainless steel
430491	Keep-fresh chilling zone door	430733	Keep-fresh chilling zone door, stainless steel
430356	Cover, stainless steel	430343	Cover, stainless steel
430909	Side wall, left	430911	Side wall, left, stainless steel
430910	Side wall, right	430912	Side wall, right, stainless steel
431957	Door covering, top	431980	Door covering, left, 2001, stainless steel
432021	Door covering, bottom	431981	Door covering, right, 2001, stainless steel
430353	Bar handle, top, with fixtures	432029	Door covering, left, 2002, stainless steel
430357	Bar handle, bottom, with fixtures	432030	Door covering, right, 2002, stainless steel
		430913	Stainless steel inlet
		430448	Bar handle with fixtures, 2001, stainless steel
		432031	Bar handle with fixtures, 2002, stainless steel

Spare part no. for model KE 650-2-2TA		Spare part no. for model KE600-2-2T	
431421	Door, upright freezer, aluminum	431428	Door, upright freezer
431422	Door, keep-fresh cooling zone, aluminum	431429	Door, keep-fresh cooling zone
431423	Cover, aluminum	431430	Cover, aluminum
431424	Side wall, left, aluminum	431431	Side wall, left
431425	Side wall, right, aluminum	431432	Side wall, right
432016	Door covering, left, 2001, aluminum	432019	Door covering, left, stainless steel
432032	Door covering, left, 2002, aluminum	432020	Door covering, right, stainless steel
432017	Door covering, right, 2001, aluminum	431433	Handle, right, with fixtures
432033	Door covering, right, 2002, aluminum	432035	Spacer with fixtures, stainless steel
431426	Aluminum inlet	432036	Spacer with fixtures, aluminum
431427	Handle with fixtures, 2001, aluminum		
432034	Handle with fixtures, 2001, aluminum		

Replacing the bar handles

In March 2002 the hole spacing on the bar handles was adjusted. This adjustment is indicated on the appliance by means of a **GREEN DOT** next to the rating label.

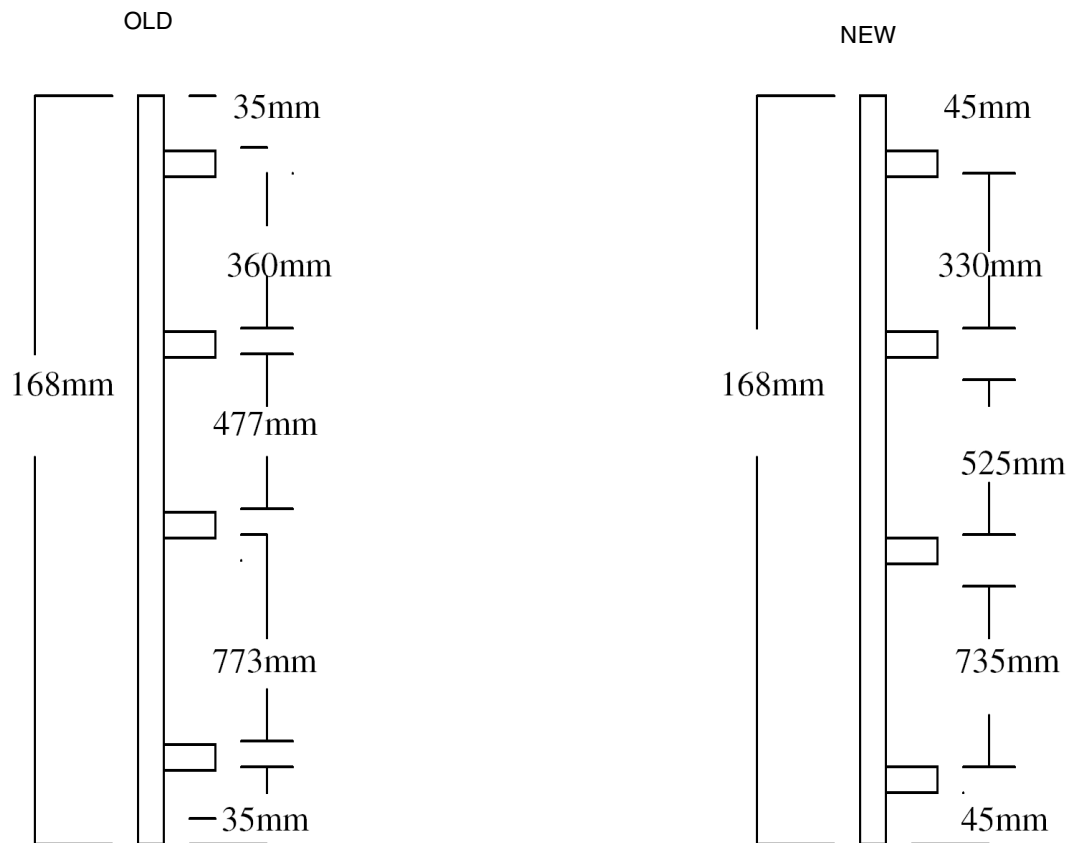
Please note before commencing with dismantling: Check to ensure that the drill holes for the door handle fit exactly.

For dismantling the bar handles, loosen the socket-head screws on the door handle spacer (4 pcs.) and remove the door handle.

New bar handle KE650-2-2T Spare part no.: 432 031

New bar handle KE650-2-2TA Spare part no.: 432 034

Bar handles and drill spacing (KE 650-2-2T)



Measures refer to middle of drilling holes

Replacing the metal covering on doors and side parts KE 650-2-2T(A) KE600-2-2T(A) KE470-2-2T

Using the KE650-2-2T as an example, these instructions show how the metal coverings of all of the cooling appliances listed above are to be changed.

1. step

Firstly remove the 3 screws at the back of the covering, lift up the covering slightly towards the back and push it out at the top.

The covering must always be removed!



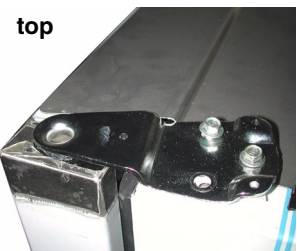
2. step

Now remove the 3 screws at the back.



3. step

- Removing the fridge door. Now remove the upper door hinge, lift the fridge door out of the bottom hinge and place it on a base. Remove the lower hinge.
- Removing the freezer door. Remove the cable connector on the upper door hinge and remove the lower hinge covering. Disconnect the water pipe connection, remove the upper door hinge and lift the freezer door out of the lower hinge and place it on a base. Now remove the lower hinge.



4. step

Using a hairdryer, heat up the joint from the outside. Check the position of the adhesive strips on the new metal covering. Subsequent to heating up the adhesive strips you will be able to carefully ease off the old metal covering from the back with a flat screw driver. Remove any old adhesive which may remain and install the new metal covering. Re-assemble the appliance in reverse order.



Positions of the adhesive strips

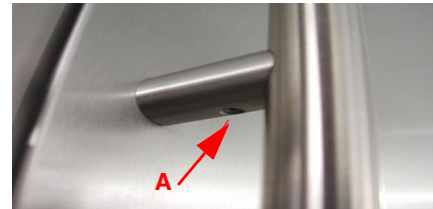
**Changing the door covering**

Carry out steps 1 and 3 to change the door coverings.

Please note before commencing with dismantling: Check to ensure that the drill holes for the door handle fit exactly.

Removing the door handle

Loosen the socket-head screws (A) on the door handle spacer and remove the door handle.



Then loosen the screws (B) and remove the door handle spacer.

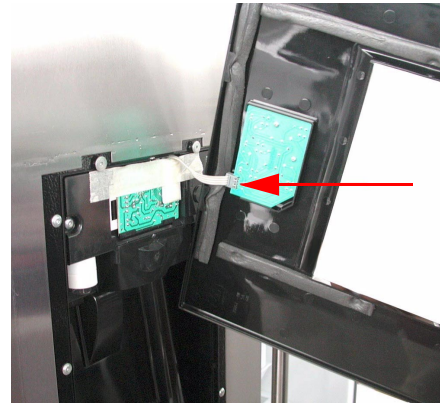
**Removing the ice-maker on the freezer door**

Firstly remove the water collecting bowl and then loosen the 3 screws (red arrow).

Push the panel slightly upwards and pull it out towards the front.



Remove the group connector from the lead frame.



Ice-maker after removal of the panel



Heat up the joints of the metal covering on the door from the outside with a hairdryer (for the location of the joints, see the new door). Using a flat screw driver, lift up the metal covering and remove any old residual adhesive. Install the new metal covering and press down the joints firmly with your hand. Re-assemble the appliance in reverse order.

On installing the upper covering make sure that the metal strip at the front is within the cap.

