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Date: 08.12.2008

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NOISES CAUSED BY THE FLOW OF GAS FOR THE IKEF248-5 MODEL

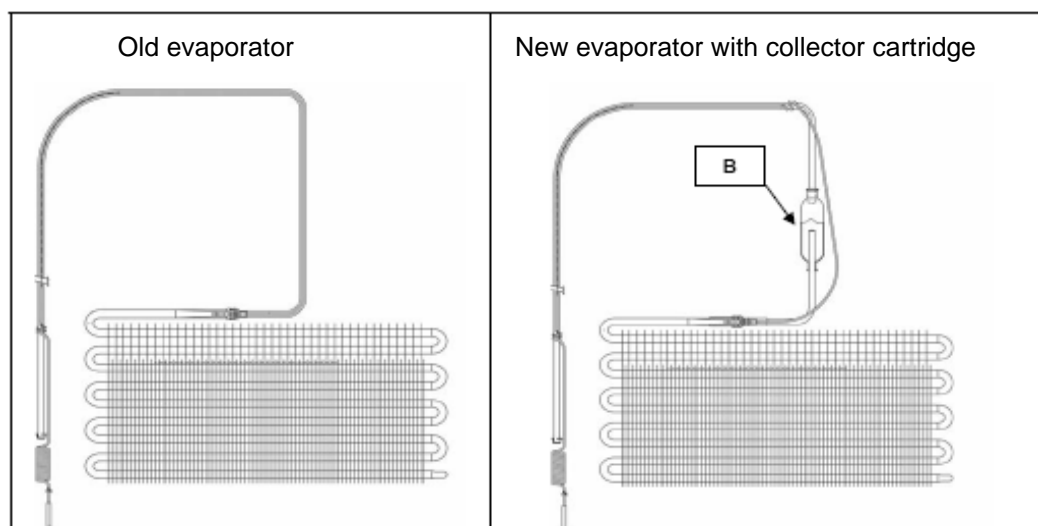
Models IKEF 248-5 are showing loud noise when cooling gas flows. This noise is caused when gas flows through the capillary.

In order to rectify the problem it was necessary to replace the evaporator and to adjust the quantity of cooling gas filled in.

If the evaporator is to be replaced, the new evaporator with a collector cartridge B (replacement evaporator, spare-part no. 433953) will need to be ordered. The collector cartridge is to be filled with 48 g of refrigerant gas instead of 45 g (change info on the datum plate of the appliance).

In the event of customers complaining about excessively loud noises, the following components are to be used for carrying out the modification indicated above:

A	1 evaporator	Spare-part no. 433953
B	2 adhesive noise-absorbers	Spare-part no. 433322



The following instructions show how the modification is to be made:

1. Remove the appliance from the installation niche.
2. Disconnect the appliance from the mains supply.
3. Access the evaporator.
4. Disconnect the return pipes and the capillary of the old evaporator and remove the evaporator.
5. Install the new evaporator and re-connect the tubes to the new evaporator.
6. Install the two "noise absorbers": one on the injection point on the side of the battery and the other at the point where the capillary emerges from the exchanger in the engine compartment.
7. Refill the cooling circuit, observing the new volume of gas (48 g).
8. Re-connect the appliance and push it into the installation niche.
9. Once this has been completed adjust the volume of gas indicated on the nameplate, indicating the new quantity (48 g).